

- Non-destructive testing by Dye Penetrant Inspection (“DIP”) method for 4 eyes pad and change the color code for 4 pad eyes
- Remove all existing hardware. Be sure to keep all washers, bolt and regular nuts.
- Nylon Safety Sling. Unscrew upper center post from top frame
- Replace Rubber Feet. Grease bolts and add the washer, bolt, and lock nut to medal backing plate and rubber foot
- Prepping for Grab lines. Completely screw top pole back into top frame. Place top assembly into the bottom frame.
- Attaching Grab Lines to Top & Bottom Frames
- Attaching Grab Lines to Bottom Frame. Tip the X-904 on its side and insert inner 8 grab lines to the bottom frame
- Add Center Rubber Foot
- Tensioning the Grab lines
- Add Bottom Bumper. Reuse existing 6”foam
- Add Top Bumper. Replace existing 4”foam
- Add Carrgo and Stretcher Netting
- Stencil on “footing”, ”cargo only”
- Add Galvanized Cables
- Add Stabilizer to Sling
- Center Pole Cover & Lanyards
- Place yellow inspection sticker and cover on center pole