* Non-destructive testing by Dye Penetrant Inspection (“DIP”) method for 4 eyes pad and change the color code for 4 pad eyes
* Remove all existing hardware. Be sure to keep all washers, bolt and regular nuts.
* Nylon Safety Sling. Unscrew upper center post from top frame
* Replace Rubber Feet. Grease bolts and add the washer, bolt, and lock nut to medal backing plate and rubber foot
* Prepping for Grab lines. Completely screw top pole back into top frame. Place top assembly into the bottom frame.
* Attaching Grab Lines to Top & Bottom Frames
* Attaching Grab Lines to Bottom Frame. Tip the X-904 on its side and insert inner 8 grab lines to the bottom frame
* Add Center Rubber Foot
* Tensioning the Grab lines
* Add Bottom Bumper. Reuse existing 6”foam
* Add Top Bumper. Replace existing 4”foam
* Add Carrgo and Stretcher Netting
* Stencil on “footing”,”cargo only”
* Add Galvanized Cables
* Add Stabilizer to Sling
* Center Pole Cover & Lanyards
* Place yellow inspection sticker and cover on center pole