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Doily inspection of X-904 procedure (by ***Qualified Inspector)     serial #   Due of Inspection   **If any load bearing area of the X-904 is worn or defective in any way, take the unit ou service immediately. **If the X-904 is to be used to transfer personnel in rough sea conditions, we recommer JSA be completed before the Iffit is conducted. **Area of the X-904 is used to transfer personnel in rough sea conditions, we recommer JSA be completed before the Iffit is conducted. **Area of defect on all parts of Qualified Inspector: **Check for any damage of defect on all parts of the unit. Comments: **Area of sing and all hardware as well as the load line and fabric covered statisticar. Loak the crimes tooks, or or damage, point does attention to the rigging lines (mer and outer). *Statisticaries *Yosally inspect the barring areas of the X-904 is more or damage, cracks, or *Statisticaries *Statistica	isfactory		***  serv ***  JSA ***/ expo	*If any load bearing rvice immediately. *If the X-904 is to be A be completed befo *API definition of "( perience and forma	be used to tra fore the lift is "Qualified Pe nalized trainin	ansfer person s conducted. rson" – A pers ng to safely op ation.	nel in rough sea on designated l	a conditions, v by the employ	we recommen yer who has tl
***If any load bearing area of the X-904 is worn or defective in any way, take the unit ou service immediately. ***If any load bearing area of the X-904 is worn or defective in any way, take the unit ou service immediately. ***If the X-904 is to be used to transfer personnel in rough sea conditions, we recomment JSA be completed before the lift is conducted. ***If P definition of "Qualified Person" - A person designated by the employer who has to excluse a signed at the work location. *Check for any damage of defect on all parts of the unit. *Check for any damage of defect on all parts of the unit. *Check for any damage of defect on all parts of the unit. *Check for any damage of defect on all parts of the unit. *Check for any damage of defect on all parts of the unit. *This includes the unit our descussive wear or russ. *Visually inspect safety load line whon statching device for function and purple unit out opother loading device for function and purple unit out opother loading device for function and outer). *Visually inspect all the load bearing areas of the X-904 is to be crane hool. *Visually inspect all the load bearing areas of the X-904 is to be crane hool. *Visually inspect all the load bearing areas of the X-904 is to be crane hool. *Visually inspect all the load bearing areas of the X-904 is to be crane hool. *Visually inspect all the load bearing areas of the X-904 is to be crane hool. *Visually inspect all the load bearing areas of the X-904 is to be crane hool. **** (a be device for function and outer). ***** (a be device for function and outer). **** (a be device for	isfactory		serv ***I JSA *** <i>J</i> expo	rvice immediately. *If the X-904 is to be A be completed befo *API definition of "( perience and forma	be used to tra fore the lift is "Qualified Pe nalized trainin	ansfer person s conducted. rson" – A pers ng to safely op ation.	nel in rough sea on designated l	a conditions, v by the employ	we recommen yer who has tl
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ridit #: Date of Inspection:    **If the X-804 is to be used to transfer personnel in rough sea conditions, we recomments is to complete before the lift is conducted. **API definition of "Qualified Person" - A person designated by the employer who has to experience and formalized training to safely operate the crane, rigging, and associated is devices assigned at the work location.   ***API definition of "Qualified Person" - A person designated by the employer who has to experience and formalized training to safely operate the crane, rigging, and associated is devices assigned at the work location.   ***Detek for any damage of defect on all parts of the unit.     entents: Salisfactory   ***API definition of "Qualified Person" - A person designated by the employer who has to experience and formalized training to safely operate the crane, rigging, and associated is devices assigned at the work location.   Notes:   ***API definition of "Qualified Person" - A person designated by the employer who has to experience and formalized training to safely operate the crane, rigging, and associated is devices assigned at the work location.	· ·		***  JSA ***# exp	*If the X-904 is to be A be completed befo *API definition of "( perience and forma	be used to tra fore the lift is "Qualified Pe nalized trainin	s conducted. rson" – A pers ng to safely op ation.	on designated l	by the employ	yer who has tl
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Satisfactory Non-Satisfactory   *Check for any damage of defect on all parts of the unit. I   omments: I   *Visually inspect safety load line when attaching the X-904 to the crane hook. This includes the 4-part sling and all hardware as well as the load line and fabric covered stability. Inspect crane hook positive locking device for function and physical condition.   omments:   *Visually inspect and hook positive locking device for function and outer).   Imments:   *Visually inspect and the bad bearing areas of the X-904 for excessive wear or damage, paying close attention to the rigging lines (inner and outer).   Imments:   *Visually inspect and the load bearing areas of the X-904 for excessive wear or excessive wear.   *Visually inspect the aluminum center section for damage, cracks, or excessive wear.	· ·		ехр	perience and forma	nalized traini	ng to safely op ation.			
Satisfactory Non-Satisfactory   Ycheck for any damage of defect on all parts of the unit	· ·		devi	vices assigned at tl	the work loca				
*Check for any damage of defect on all parts of the unit.   omments:      *Visually inspect safety load line when attaching the X-904 to the crane hook. This includes the 4-part sling and all hardware as well as the load line and fabric covered stabilizer. Look for crimps, broken wires or excessive wear or rust. fany of these problems exits, take the unit out of service immediately and eplace the sling. Inspect rane hook positive locking device for function and obtysical condition.   omments:   **Visually inspect all the load bearing areas of the X-904 for excessive wear or rust. fanging lines (inner and outer).   or damage, paying close attention to the rigging lines (inner and outer).   or damage, paying close attention to the rigging lines (inner and outer).   **Visually inspect the aluminum center section for damage, cracks, or   visually inspect the aluminum center section for damage, cracks, or	· ·			Ķ		N			
*Check for any damage of defect on all parts of the unit.   omments:      Wisually inspect safety load line when attaching the X-904 to the crane hook. This includes the 4-part sling and all hardware as well as the load line and fabric covered stabilizer. Look for crimps, broken wires or excessive wear or rust. fary of these problems exits, take the unit out of service immediately and eplace the sling, inspect crane hook positive locking device for function and bhysical condition.   vmsually inspect all the load bearing areas of the X-904 for excessive wear or rust. fary of these problems exits, take the unit out of service immediately and eplace the sling, inspect the sling, inspect the sling, inspect attention to the rigging lines (inner and outer).   Wisually inspect all the load bearing areas of the X-904 for excessive wear or rust. For damage, paying close attention to the rigging lines (inner and outer).   vmments:   Wisually inspect the aluminum center section for damage, cracks, or excessive wear.   vmments:						NOTES:			
omments:									
*Visually inspect safety load line when attaching the X-904 to the crane hook.         This includes the 4-part sling and all hardware as well as the load line and fabric covered stabilizer. Look for crimps, broken wires or excessive wear or rust. If any of these problems exist, take the unit out of service immediately and replace the sling. Inspect crane hook positive locking device for function and physical condition.         :comments:         *Visually inspect all the load bearing areas of the X-904 for excessive wear or damage, paying close attention to the rigging lines (inner and outer).         comments:         *Visually inspect the aluminum center section for damage, cracks, or excessive wear.									
This includes the 4-part sling and all hardware as well as the load line and fabric covered stabilizer. Look for crimps, broken wires or excessive wear or rust.   If any of these problems exist, take the unit out of service immediately and replace the sling. Inspect crane hook positive locking device for function and physical condition.   omments:   *Visually inspect all the load bearing areas of the X-904 for excessive wear or damage, paying close attention to the rigging lines (inner and outer).    *Visually inspect the aluminum center section for damage, cracks, or excessive wear.									
covered stabilizer. Look for crimps, broken wires or excessive wear or rust. If any of these problems exist, take the unit out of service immediately and replace the sling. Inspect crane hook positive locking device for function and physical condition. omments: *Visually inspect all the load bearing areas of the X-904 for excessive wear or damage, paying close attention to the rigging lines (inner and outer). omments: *Visually inspect the aluminum center section for damage, cracks, or excessive wear.									
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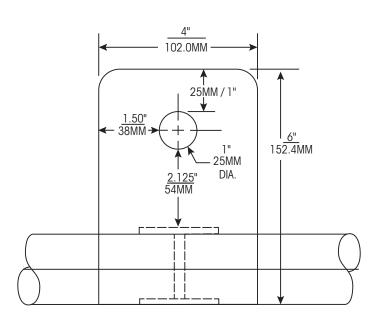
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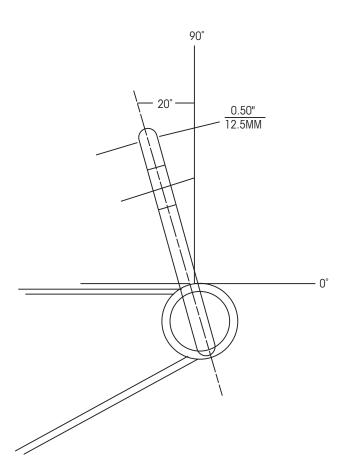
(361) 884-9351 • CORPUS CHRISTI, TEX Віццу Рисн Со., Імс.	KAS • 6	MONTH INSPECTION	(361) 884-9351 • CORPUS CHRISTI, TEX	AS •	6 MONTH INSPECTION			
6 Month Inspection			*Inspect top and bottom of powder coated aluminum frame including top and bottom ring, expanded metal top and center pole. Look for excessive wear, cracks, or corrosion.					
6 month inspection of X-904 procedure (by ***Quali	fied Inspector)	)	Comments:		· · · · · · · · · · · · · · · · · · ·			
			*Turn center pole (at least 3 full turns) loosening and then tightening. Swab the threads with lubricant to prevent seizing.					
Serial #: Date of Inspection:			Comments:					
Wede Orden #			*Inspect top and bottom outer flotation ring covers for damage.					
Work Order #:			Comments:					
			*Inspect the rubber feet on the bottom frame for deterioration, damage, or missing feet.					
	Satisfactory	Non-Satisfactory	Comments:					
	· · ·							
*Check for any damage of defect on all parts of the unit.			*Inspect for modifications or non OEM supplied components. Non OEM compo- nents or modifications should be removed.					
Comments:			Comments:					
*Visually inspect safety load line, four part sling and all hardware (paying close attention to broken wires, flattened sections, crimps, rust etc). This should follow API sling inspection guidelines.			*Defective or worn parts should be replaced by a qualified individual as required.					
Comments:			Comments:					
	I							
*Inspect fabric covered stabilizer for tears or excessive wear. Replace if inner rubbers have been damaged, broken, or have lost elasticity.			*Inspect the pad eyes on the upper ring of the X-904. There should be no cracks or damage to the welds. The hole in the pad eye should still be round and not elongated by more than 5%. The angle of the pad eye from the upper ring					
Comments:			should be 20 degrees inside of vertical (see drawing). Some wear of the coating is expected and acceptable but there should not be excessive wear of metal.					
			Comments:					
*Inspect vertical rigging ropes and the nuts and bolts that hold them for suffi- cient and consistent tension.								
Comments:								



BILLY PUGH COMPANY RECOMMENDS THAT A TWO YEAR INSPECTION BE CONDUCTED BY THE MANUFACTURER (OR APPROVED REPRESENTATIVE) AND A NEW CERTIFICATE OF CONFORMITY BE ISSUED AT THAT TIME. THIS WILL NORMALLY ENTAIL A REFURBISHMENT OF THE UNIT.

\*\*\*API definition of "Qualified Inspector" – A person so designated by the employer who by reason of a appropriate experience and training, in addition to meeting requirements of a qualified person, has attended formal training in inspection, maintenance, and troubleshooting of cranes, rigging, and lifting devices.





## 900 SERIES TRANSFER NET PAD EYES SPECIFICATIONS

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